

**THAT WHICH IS CLAIMED IS:**

1. A process of making a multi-layer laminate comprising at least one A-B double layer structure said process comprising laminating film layer A and film layer B;

wherein said film layer A comprises at least one monovinylarene/conjugated diene block copolymer; and wherein said film layer B comprises at least one polyvinylidene chloride.

2. A process according to Claim 1 further comprising laminating film layer C;

wherein film layer C functions as a sealing layer capable of adhering to various materials by heat or pressure according to the usage of said multi-layer laminate;

wherein said film layer A is the outside layer of said multi-layer laminate;

wherein said film layer B is the layer sandwiched between film layers A and C; and

wherein said film layer C is the inner layer of said multi-layer laminate.

3. A process according to Claim 2 further comprising interposing a tie layer between film layers B and C to increase adhesion therebetween.

4. A process according to Claim 3 further comprising interposing a tie layer between film layers A and B to increase adhesion therebetween.

5. A process according to Claim 1 wherein said laminating is conducted by coextrusion.

6. A multi-layer laminate produced by Claim 1.

7. A multi-layer laminate produced by Claim 2.

8. A multi-layer laminate produced by Claim 3.

9. A multi-layer laminate produced by Claim 4.

10. A multi-layer laminate comprising at least one A-B double layer structure, characterized in that film layer A comprises at least one monovinylarene/conjugated diene block copolymer and film layer B comprises at least one polyvinylidene chloride.

11. A multi-layer laminate according to Claim 10 further comprising film layer C;

wherein film layer C functions as a sealing layer capable of adhering to various materials by heat or pressure according to the usage of said multi-layer laminate;

wherein said film layer A is an outside layer of said multi-layer laminate;

wherein said film layer B is a layer sandwiched between film layers A and C; and

wherein said film layer C is an inner layer of said multi-layer laminate.

12. A multi-layer laminate according to Claim 11 further comprising a tie layer interposed between film layer B and film layer C to increase adhesion therebetween.

13. A multi-layer laminate according to Claim 12 further comprising a tie layer interposed between film layer A and film layer B to increase adhesion therebetween.

14. A multi-layer laminate according to Claim 13 wherein said tie layer is selected from the group consisting of chlorinated polyolefins, ethylene vinyl acetate copolymer, ethylene vinyl alcohol copolymer, and thermoplastic elastomers containing anhydrides.

15. A multi-layer laminate consisting essentially of a A-B double layer structure, characterized in that film layer A consists essentially of monovinylarene/conjugated diene block copolymer and film layer B consists essentially of polyvinylidene chloride.

16. A multi-layer laminate consisting essentially of an A-B-C-triple layer structure, characterized in that film layer A consists essentially of monovinylarene/conjugated diene block copolymer, film layer B consists essentially of polyvinylidene chloride, and film layer C consists essentially of a sealing layer capable of adhering to various materials according to the usage of said multi-layer laminate.

17. A multi-layer laminate according to Claim 16 wherein film layer A is the outside film layer, film layer B is sandwiched between film layer A and C, and film layer C is the inside layer.

18. A multi-layer laminate according to Claim 17 further comprising a tie layer interposed between film layer B and film layer C to increase adhesion therebetween.

19. A multi-layer laminate according to Claim 18 further comprising a tie layer interposed between film layer A and film layer B to increase adhesion therebetween.

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20. An article produced from said multi-layer laminate of  
claim 10.

21. An article produced from said multi-layer laminate of  
claim 11

22. An article produced from said multi-layer laminate of  
claim 12.

23. An article produced from said multi-layer laminate of  
claim 13.

24. An article produced from said multi-layer laminate of  
claim 14.

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